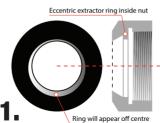
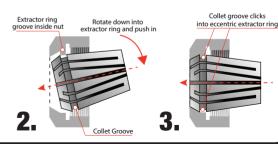
Mounting Instructions for ER Collets

Incorrect assembly will cause poor tool clamping which is dangerous and can cause damage to the collet chuck, collet, nut, cutter and user.

Note - Ensure all parts are clean and free of debris before assembling and collect chuck is secured in the machine spindle or tool setting stand.

- 1. Looking down the barrel of the nut you can see the eccentric extractor ring. It will appear elliptical or off centre.
- 2. Insert the collet at an angle inside the nut and rotate the collet down to lock it into position onto the eccentric extractor ring groove.
- 3. Fix the nut and collet to the collet chuck and start thread by hand.
- Insert the cutter into the collet front and tighten nut with a wrench.





Collet groove clicks